



Competence Center for Gas Exchange



”Charging for the future”



VOLVO

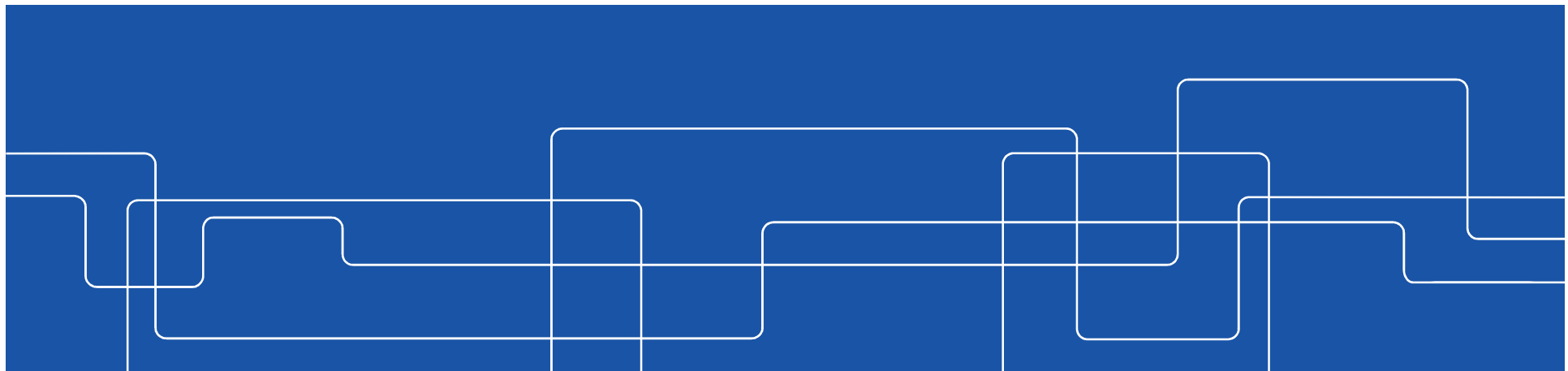


BorgWarner



Particle Agglomeration with Acoustic Method

Zhe Zhang



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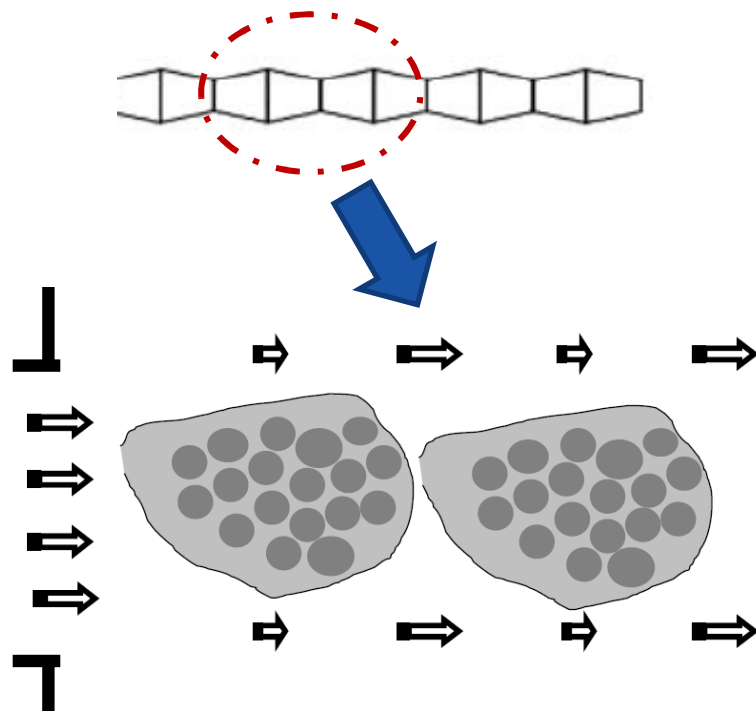


Outline

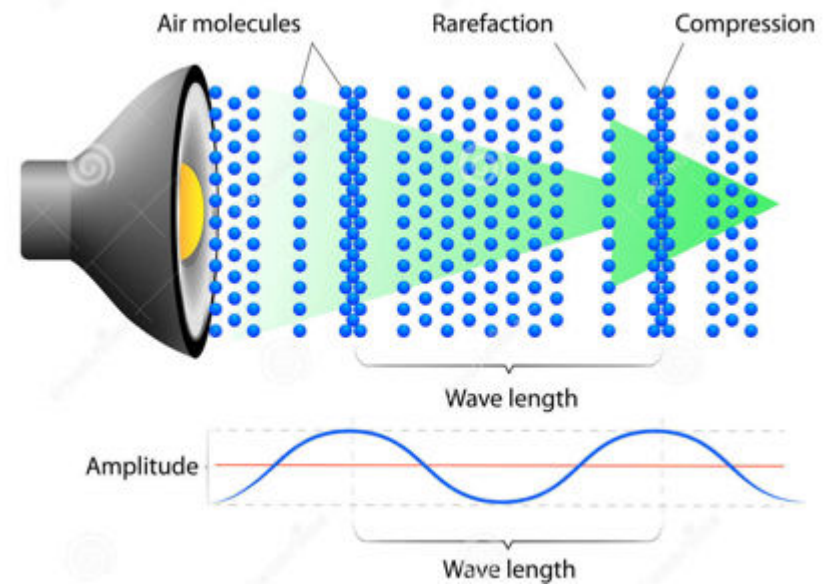
- **Introduction**
- **Model Development**
- **Acoustic Metamaterial ---- “Slow Sound”**
- **Acoustic Metamaterial ---- Agglomeration**

Introduction

Hydrodynamic

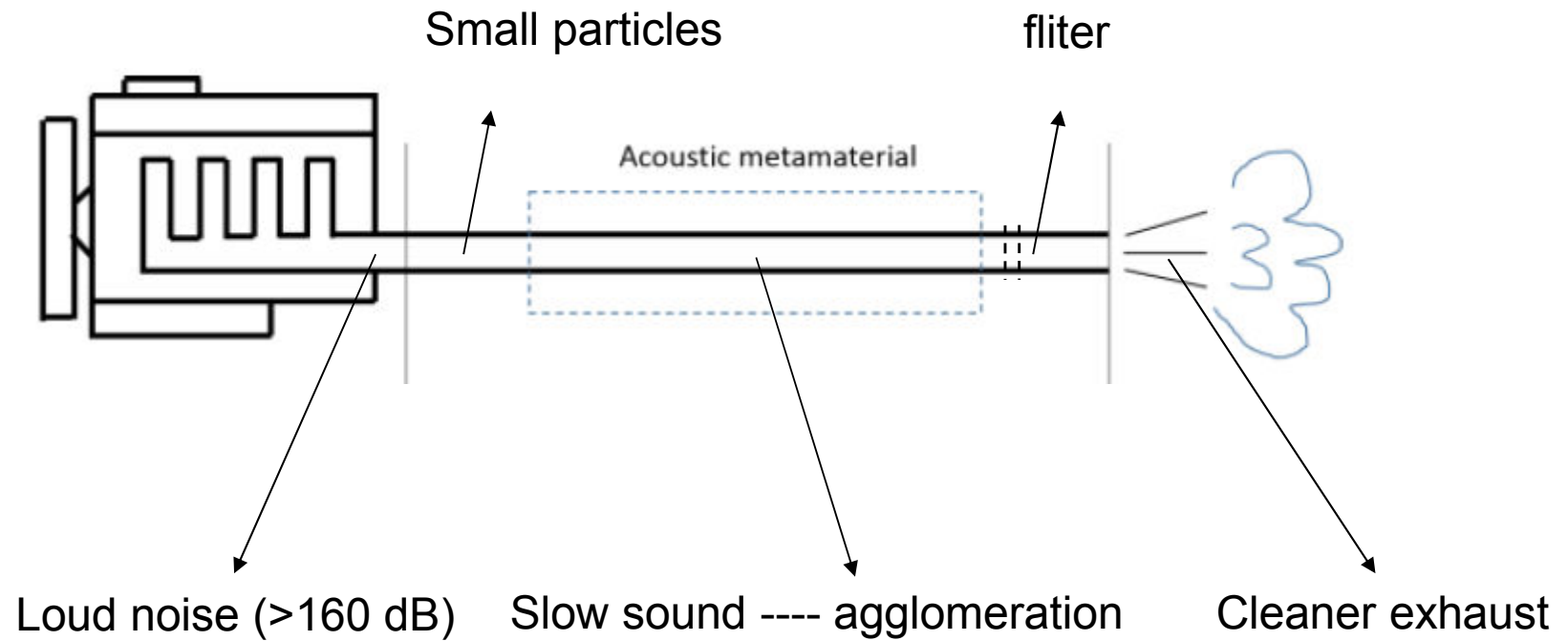


Acoustic



➤ Acoustic metamaterials

Introduction





Model Establishment

$$\rho_p V_p \frac{dv_p}{dt} = F_d = 6\pi r_p \mu_f (\dot{v}_f - v_p)$$



$$\frac{du_p'}{d\tau} = \frac{1}{St} (u_f' - u_p')$$

$$\dot{v}_f = V_a - \underbrace{V_{ac}} \sin(kx - \omega t)$$

Acoustic particle velocity



$$\frac{dU_p'}{d\tau} = \frac{1}{St} (U_a - U_{ac} \sin X - U_p' - 1)$$



$$\beta = \frac{U_a - 1}{U_{ac}} = \frac{V_a - c}{V_{ac}} = \frac{c_0}{V_{ac}}$$

$$|\beta| \leq 1$$



Numerical Example ---- Normal Sound

$$V_a = 60 \text{ m/s}$$

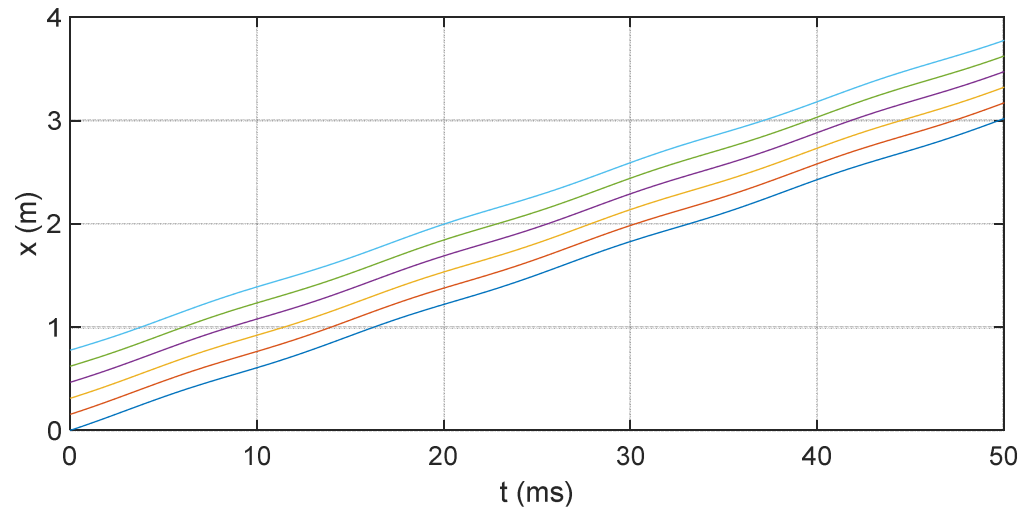
$$V_{ac} = 6.8 \text{ m/s (160 dB)}$$

$$c = c_0 + V_a = 400 \text{ (m/s)}$$

$$\beta = \frac{U_a - 1}{U_{ac}} = \frac{V_a - c}{V_{ac}} = 50$$



Particle trajectory





Numerical Example ---- Slow Sound

$$V_a = 60 \text{ m/s}$$

$$V_{ac} = 6.8 \text{ m/s (160 dB)}$$

$$c \in [53.2, 66.8] \text{ (m/s)}$$

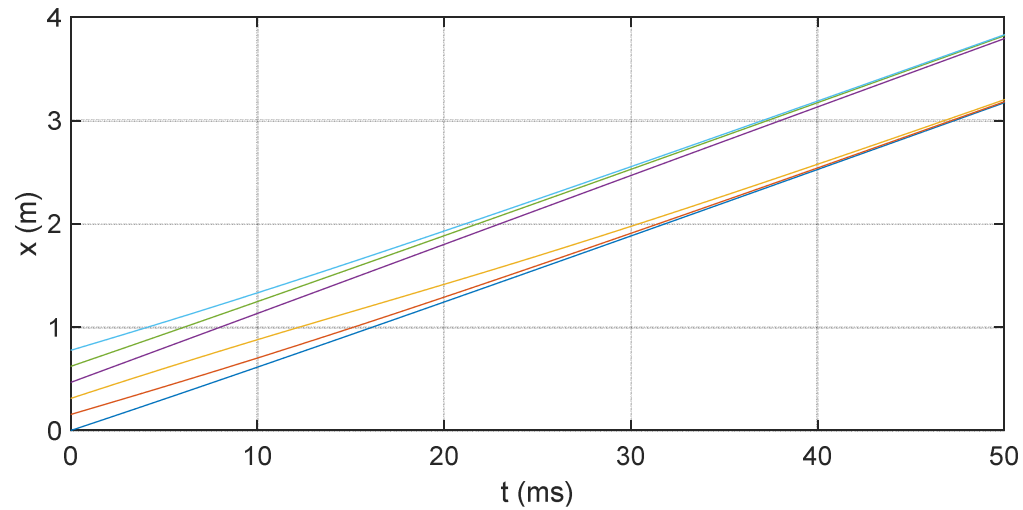
$$\beta = \frac{U_a - 1}{U_{ac}} = \frac{V_a - c}{V_{ac}} \in [-1, 1]$$



$$c_0 \in [-6.8, 6.8] \text{ (m/s)}$$



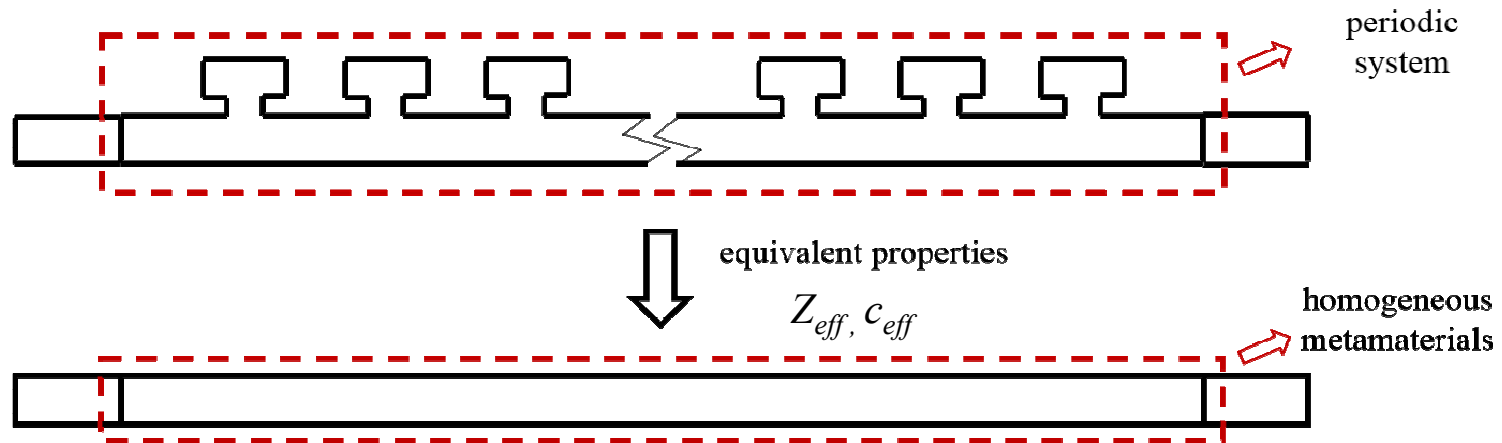
Particle trajectory



Acoustic Metamaterial

- artificially fabricated composite structures
- periodic structures
- equivalent homogeneous material ($\rho_{eff} < 0, \beta_{eff} < 0$)

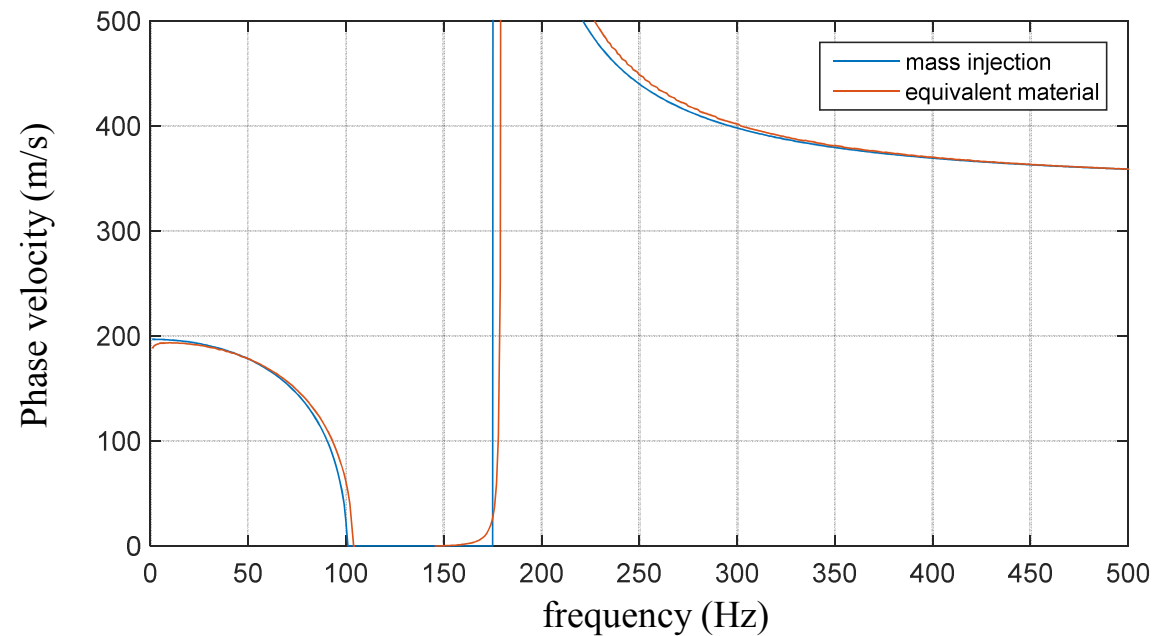
$$c_{eff} = \sqrt{\frac{\beta_{eff}}{\rho_{eff}}}$$



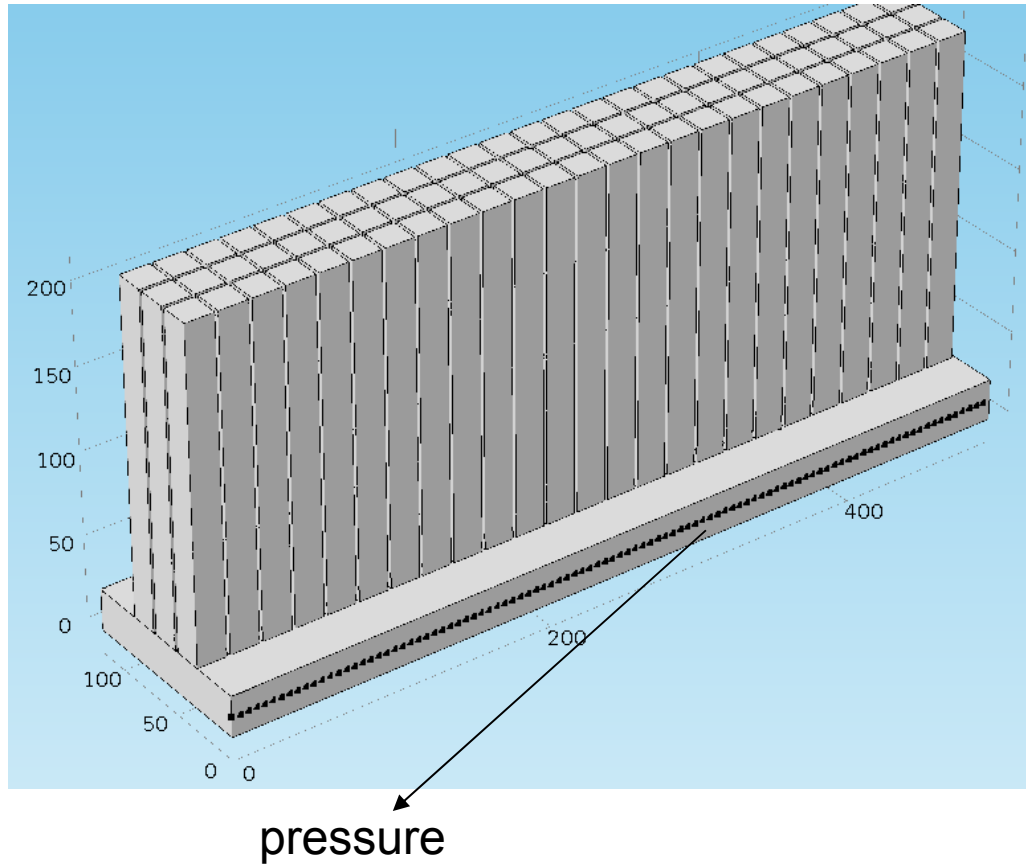


Slow Sound Calculation

- Equivalent material assumption
- “Mass injection”



Test Prototype



$$m' = -\rho_0 u'_w / d_h$$



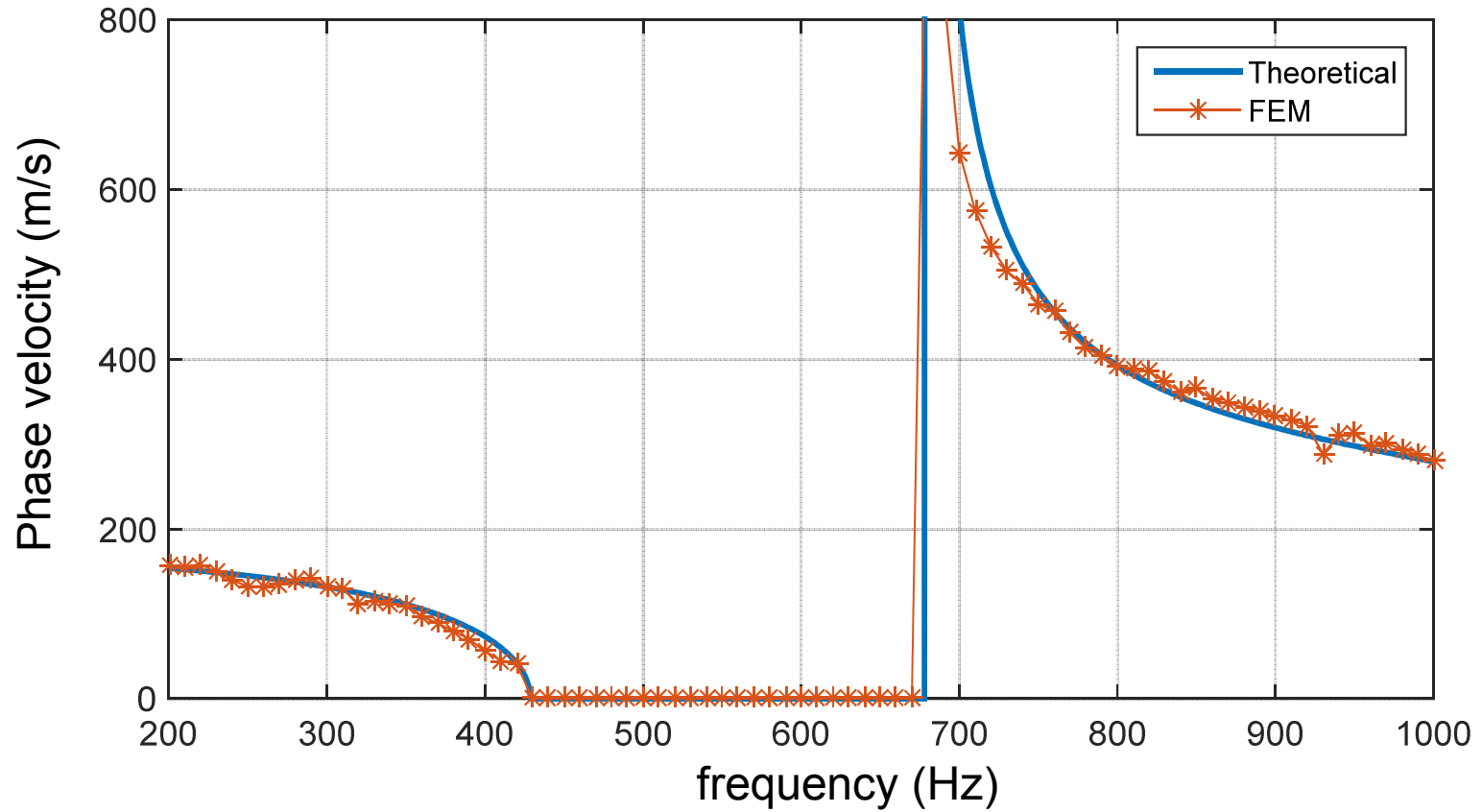
$$k = \sqrt{(\omega / c_0)^2 - (\rho_0 i \omega / d_h Z_w)}$$



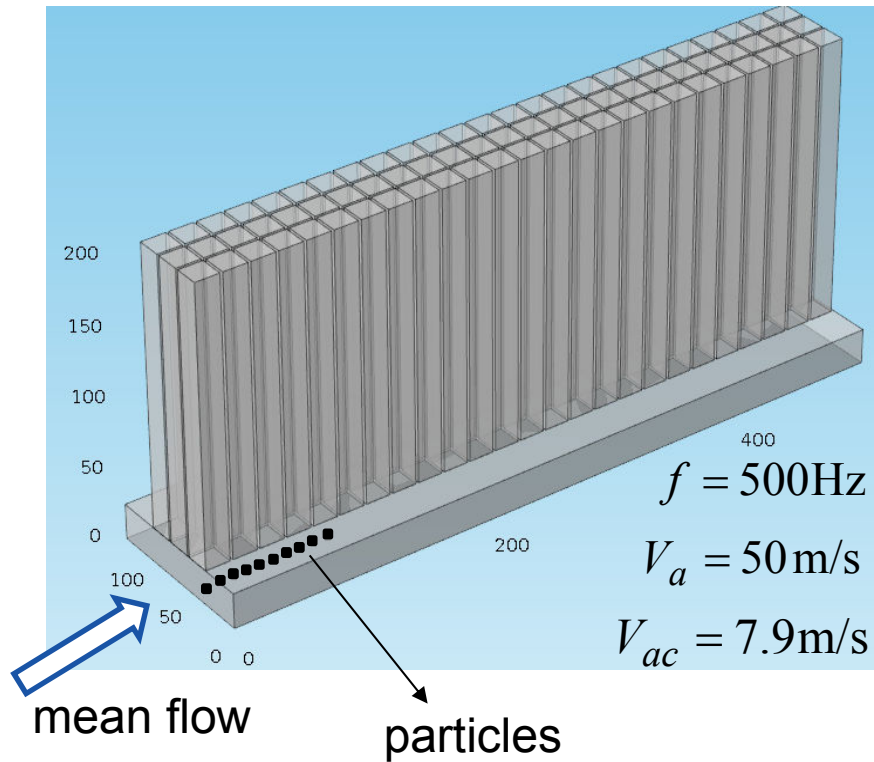
$$c_{ph} = \text{Re}\left(\frac{\omega}{k}\right) = \text{Re}\left(\frac{c_0}{\sqrt{1 + (\rho_0 c_0^2 / i \omega d_h Z_w)}}\right)$$



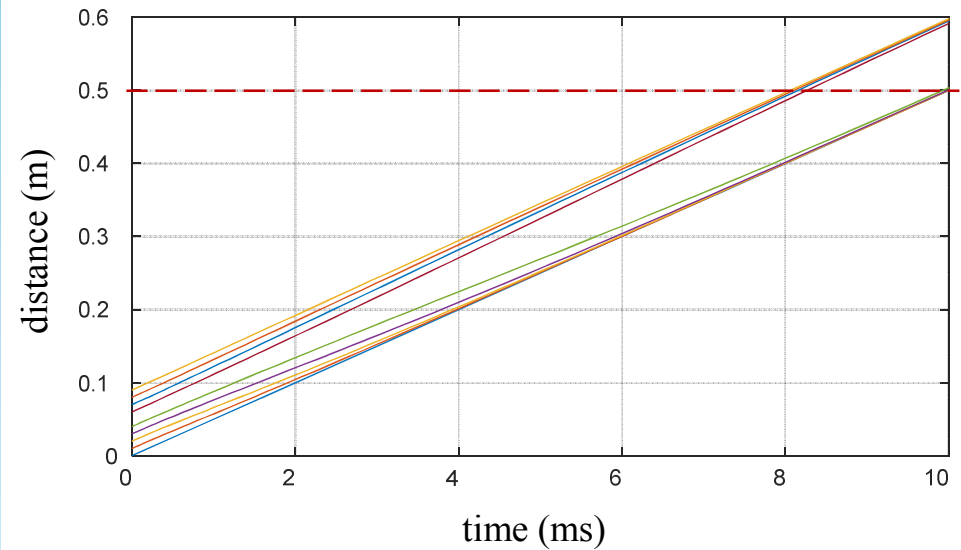
Slow Sound



Agglomeration in Metamaterial



Particle Trajectories





Futrure Plan

- **Experiment on “slow sound”**
- **Experiment on particle agglomeration**



Thank you for your attention!



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